

वेस्टर्न कोलफील्ड्स लिमिटेड

(भारत सरकार का मिनी रत्न श्रेणी उपक्रम)

कोल इस्टेट, सिविल लाइन्स, नागपूर (महाराष्ट्र) - 440001

WESTERN COALFIELD LIMITED

(A Miniratan Cat. Government of India Undertaking)

Coal Estate, Civil Lines, Nagpur (Maharashtra)-440001



कार्यालय महाप्रबंधक (गुणवत्तानियंत्रण)

Office of General Manager (Quality Control)

Phone-0712-2511750

email: gmqualitycontrol.wcl@coalindia.in

CIN NO: U10100MH1975GOI018626

Website: www.westerncoal.in

क्रमांक: वेकोली/मुख्यालय/गु.नि./2025-26/3391

दिनांक: 09.09.2025

NOTICE

Sub: Sampling of coal being dispatched to the consumers who have not opted third party sampling from 00.00 hrs of 01.10.2025.

Ref: CIL/C-4B/TPS/2025/57 dated 22.05.2025 of CIL, Kolkatta.

Methodology for Sampling of Mixed Grade Coal Supplies by WCL (E-Auction by Road/Truck)

Western Coalfields Limited (WCL) supplies mixed grades coal to consumers through e-auction. The ratio contains 73% of Steam Coal (25–250 mm) and 27% Slack Coal (0–25 mm) as per circular issued by Company Secretary, WCL HQ, vide ref. No. FD-797/2019/063 dtd. 18.01.2019.

In view of the above referred directives from the Coal India Limited, the standard procedure to be followed for sampling and analysis of mixed grade coal will be as follows:

1. Coal Sample Collection: In accordance with same provisions / laid down procedures in FSA with GENCOs (available in this site).

2. Coal Sample Preparation: Coal Sample so collected for the purpose will be segregated by size ((Steam Coal (25–250 mm) and Slack Coal (0–25 mm)) using 25 mm sieve as per the guidelines issued vide CIL Notification No-CIL.S&M:GM(F)/Pricing/2017/766 dtd. 31.08.2017.

After segregation of the coal samples, both the parts shall be prepared as per IS:436 (Part I/Section I) – 1964 or its latest version, separately for respective sizes ie. Steam and slack.

3. Coal Sample Analysis: Two separate samples thus segregated and prepared from the collected sample of mixed grade supplies through road/truck will be analyzed separately as per IS:1350 (Part-I) and (Part-II) 2022 i.e. method for analyzing of coal samples for Ash, Moisture and GCV on equilibrated basis (i.e.60% Relative Humidity and 40° C temperature).

Two grades one each for separately analyzed samples will be declared as final grades of the so collected sample.

This issues with the approval of Competent Authority.


General Manager (QC)
WCL Hq, Nagpur.

Copy to: for kind information.

1. General Manager (M&S)
2. TS to CMD, WCL.
3. TS to D(T)/OP, WCL.
4. TS to D(T)/P&P, WCL.
5. General Manager (System)--- request to upload the same on WCL Website.